MATERIAL SAFETY DATA SHEET

Epoxy 200 Pigmented - Part A

SECTION I
Product Identification and General Information
Product Name: Epoxy 200 Part A-Pigmented
Product Class: Epoxy Resin Solution
HMIS Codes: H F R P
Date Prepared: 11/10/2009
24 Hour Emergency Assistance: Chemtrec
1-800-424-9300

SECTION II
Hazardous Ingredients

<table>
<thead>
<tr>
<th></th>
<th>CAS#</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Propoxyethanol</td>
<td>2807-30-09</td>
<td>N/E</td>
<td>N/E</td>
</tr>
<tr>
<td>* Modified Epoxy Resin</td>
<td>*</td>
<td>N/E</td>
<td>N/E</td>
</tr>
<tr>
<td>* Proprietary Diluent</td>
<td>*</td>
<td>N/E</td>
<td>N/E</td>
</tr>
</tbody>
</table>

* Trade Secret

SECTION III
Physical Data

Boiling Point: >200°F
Solubility in Water: Miscible
Vapor Pressure: <20 mm Hg at 20°C
Evaporation Rate: Slower than Butyl Acetate
Vapor Density: >1
Appearance: Milky White Liquid
Specific Gravity: 1.05
Odor: Mild
Percent Volatiles: 60

SECTION IV
Fire and Explosion Hazard Data

Flash Point: >200°F
Extinguishing media: Water fog, “Alcohol” foam, dry chemical or CO2.
Flammable Limits:
LEL: N/A
UEL: N/A
Hazardous Combustion Products: Carbon Monoxide, Carbon Dioxide and other Organic Compounds.
Special fire fighting procedures: Material will not burn unless preheated. Do not enter confined area without full protective gear including a positive pressure NIOSH approved self-contained breathing apparatus.
Fire and explosion hazards: Heating this material above 300°F in the presence of air may cause slow oxidative decomposition. Above 500°F Polymerization may occur fumes.

SECTION V
Reactivity Data

Stability: Stable
Hazardous Polymerization: Will not occur
Incompatibility: Can react vigorously with strong oxidizing agents Lewis or Mineral acids strong mineral and organic bases, especially primary and secondary aliphatic amines. Reaction with some curing agents may produce considerable heat.
SECTION VI

Health Hazard Data
Primary Route of Entry: Dermal, Inhalation
Eye Contact: Can cause severe irritation, redness, tearing and blurred vision.
Skin Contact: Can cause skin irritation. May cause skin sensitization.
Inhalation: May cause nasal and respiratory irritation. Central nervous system effects including dizziness, weakness, nausea and headache.
Ingestion: May cause gastrointestinal irritation including nausea, vomiting and diarrhea.
Chronic Overexposure: Skin sensitization may be evidenced by rashes.

SECTION VII

Emergency First Aid Procedures
Eye Contact: Immediately flush eyes with plenty of water for at least 15 min. while holding eyelids open. Seek medical attention.
Skin Contact: Immediately remove contaminated clothing. Wipe excess from skin and flush with plenty of water. Use soap if available. Do not reuse clothing until thoroughly cleaned. Seek medical attention.
Inhalation: Remove victim to fresh air and provide oxygen if breathing is difficult. Give artificial respiration if not breathing. Seek medical attention.
Ingestion: Do not induce vomiting. If vomiting occurs spontaneously keep head below hips to prevent aspiration of liquid into the lungs. Seek medical attention.

SECTION VIII

Special Protection Information
Respiratory Protection: Wear NIOSH approved respirator for organic vapors to prevent overexposure.
Ventilation: Provide sufficient ventilation to maintain exposure below level of overexposure.
Eye Protection: Chemical splash goggles or other approved safety glasses.
Skin Protection: Wear chemical resistant gloves and other clothing as required to minimize contact.

SECTION IX

Spill or Leak Procedures
Steps to be taken if material is released or spilled:
Large Spill: Eliminate all ignition sources. Wear respirator and other protective clothing. Stop spill at source. Dike and contain spill. Pump or vacuum transfer spilled material to a clean recovery vessel. Soak up residue with absorbent material.
Small Spills: Absorbent material should be used to take up the spill.
Waste Disposal Method: Dispose of material in accordance with all federal, state and local regulations.

SECTION X

Shipping Data
D.O.T. Shipping Name: Paint Related Material
Technical Shipping Name: Epoxy Resin
D.O.T. Hazard Class: Not Regulated
UN/NA Number: N/A
Reportable Quantity: None
D.O.T. Labels Required: None
Freight Class: 55
MATERIAL SAFETY DATA SHEET

Epoxy 200 Pigmented - Part B

SECTION I

Product Identification and General Information
Product Name: Epoxy 200 Part B  Date Prepared: 11/10/2009
Product Class: Modified Aliphatic Amine Solution  24 Hour Emergency Assistance: Chemtrec
HMIS Codes: H F R P  1-800-424-9300

SECTION II

Hazardous Ingredients

<table>
<thead>
<tr>
<th>CAS#</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Propanol</td>
<td>2807-30-9</td>
<td>N/E</td>
</tr>
<tr>
<td>Polyethylene Polyamine Adduct</td>
<td>*</td>
<td>N/E</td>
</tr>
<tr>
<td>Tetraethylenediamine</td>
<td>112-57-2</td>
<td>N/E</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>13463-67-7</td>
<td>N/E</td>
</tr>
</tbody>
</table>

* Trade Secret

SECTION III

Physical Data
Boiling Point: N/A  Solubility in Water: Miscible
Vapor Pressure: N/A  Evaporation Rate: Slower than Butyl Acetate
Vapor Density: Heavier Than Air  Appearance: Colored Viscous Liquid
Specific Gravity: 1.10  Odor: Mild
Percent Volatiles: <65

SECTION IV

Fire and Explosion Hazard Data
Flash Point: >212°F
Flammable Limits:
LEL: N/A
UEL: N/A
Extinguishing media: Water Fog, Alcohol Foam, Dry Chemical or CO2.
Hazardous Combustion Products: Carbon Monoxide, Aldehydes, Acids and other Organic Compounds may be formed.
Special Fire Fighting Procedures: Material will not burn unless preheated. Do not enter confined fire space without full protective gear including a positive pressure, NIOSH approved self-contained breathing apparatus. Cool fire exposed containers with water.
Fire and Explosion Hazards: Containers exposed to intense heat from fires should be cooled with water to prevent vapor pressure build-up which could result in container rupture. Cool with large quantities of water.
SECTION V
Reactivity Data
Stability: Stable
Hazardous Polymerization: Will not occur
Incompatibility: Avoid heat and flames. May react vigorously with strong oxidizing agents, epoxy resins or isocyanates. Reactions may evolve considerable heat. May react vigorously with mineral or organic acids.

SECTION VI
Health Hazard Data
Primary Route of Entry: Dermal, inhalation, eye contact.
Eye Contact: May be severely irritating to the eyes. May cause corneal damage.
Skin Contact: May be moderately irritating to the skin. May be toxic of harmful if absorbed thru skin. May cause skin sensitization.
Inhalation: May cause irritation to the nose, throat and respiratory tract. May be toxic if inhaled. May cause respiratory tract sensitization.
Ingestion: May be moderately toxic and may be harmful if swallowed. May produce damage to the red blood cells.
Chronic Overexposure:

SECTION VII
First Aid
Eyes: Immediately flush eyes with copious amounts of water for 15 minutes. Seek medical attention.
Skin: Immediately remove contaminated clothing. Wipe excess from skin. Wash with plenty of soap and water. Seek medical attention. Do not reuse clothing until thoroughly cleaned.
Ingestion: Do not induce vomiting. If vomiting occurs spontaneously keep the head below hips to prevent aspiration of liquid into the lungs. Seek medical attention.
Inhalation: Remove victim to fresh air and provide oxygen if breathing is difficult. Give artificial respiration if not breathing. Seek medical attention.

SECTION VIII
Special Protection Information
Respiratory Protection: Avoid prolonged or repeated breathing of vapors. Use a NIOSH approved respirator for organic vapor to prevent overexposure.
Ventilation: Use explosion-proof ventilation as required to control vapor concentrations.
Eye Protection: Wear chemical goggles if there is a likelihood of contact with eyes.
Skin Protection: Avoid prolonged or repeated contact with the skin. Wear chemical resistant gloves and other clothing as required to minimize contact.

SECTION IX
Spill or Leak Procedures
Steps to be taken if material is released or spilled:
May burn although not readily ignitable. For Large Spills wear respirator and protective clothing. Shut off source of spill or leak, if safe to do so, dike and contain. Remove with vacuum truck or pump to salvage vessel. Soap up residue with absorbent material. Flush with water to remove trace residue.
Small Spills: Take up with an absorbent material and dispose of properly.
Waste Disposal Method: Dispose of waste in accordance to federal, state and local regulations.

SECTION X
Shipping Data
D.O.T. Shipping Name: Aliphatic Amine Solution
Technical Shipping Name: Aliphatic Amine
D.O.T. Hazard Class: Non Regulated
UN/NA Number: None
Reportable Quantity: N/A
D.O.T. Labels Required: None
Freight Class: 55